

# Harsco Minerals Cardinal Rules of Safety



1. I will respect all safety rules and will not knowingly allow anyone to work in an unsafe manner.
2. I will not report for work under the influence of alcohol or drugs on a Harsco Minerals or any other Harsco job site.
3. I will not operate any equipment without proper training, authorization, a documented pre-shift inspection, or outside its defined safety limits.
4. I will wear the correct Personal Protective Equipment for the location and task.
5. I will always lock out and tag equipment before working on it and verify all energy sources are isolated.
6. I will wear a seat belt at all times when operating mobile equipment.
7. I will use “3 points of contact” when mounting and dismounting equipment.
8. I will always obtain authorization before entering a confined space.
9. I will always protect myself against falling where I can fall more than 4 feet (1.2 meters).
10. I will immediately report all injuries, near misses and damage.